FIG. 1

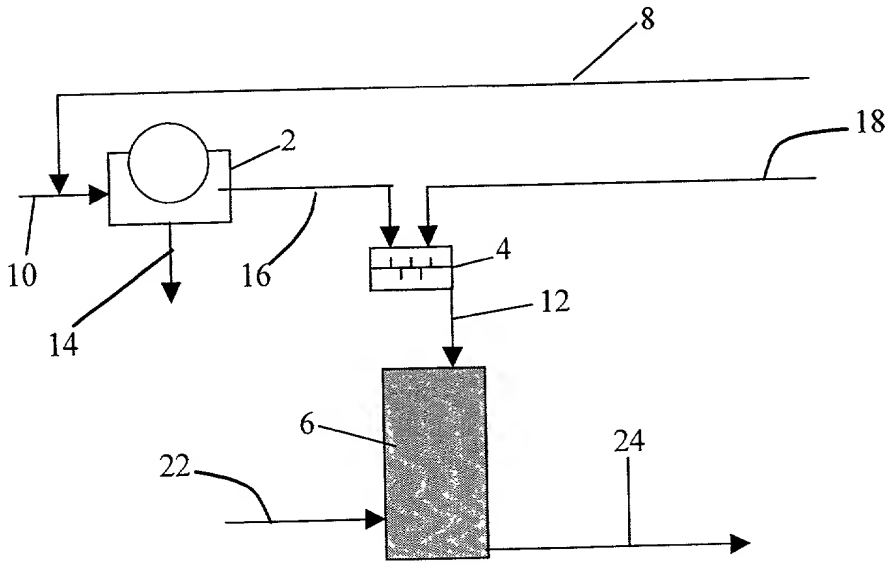


FIG. 2

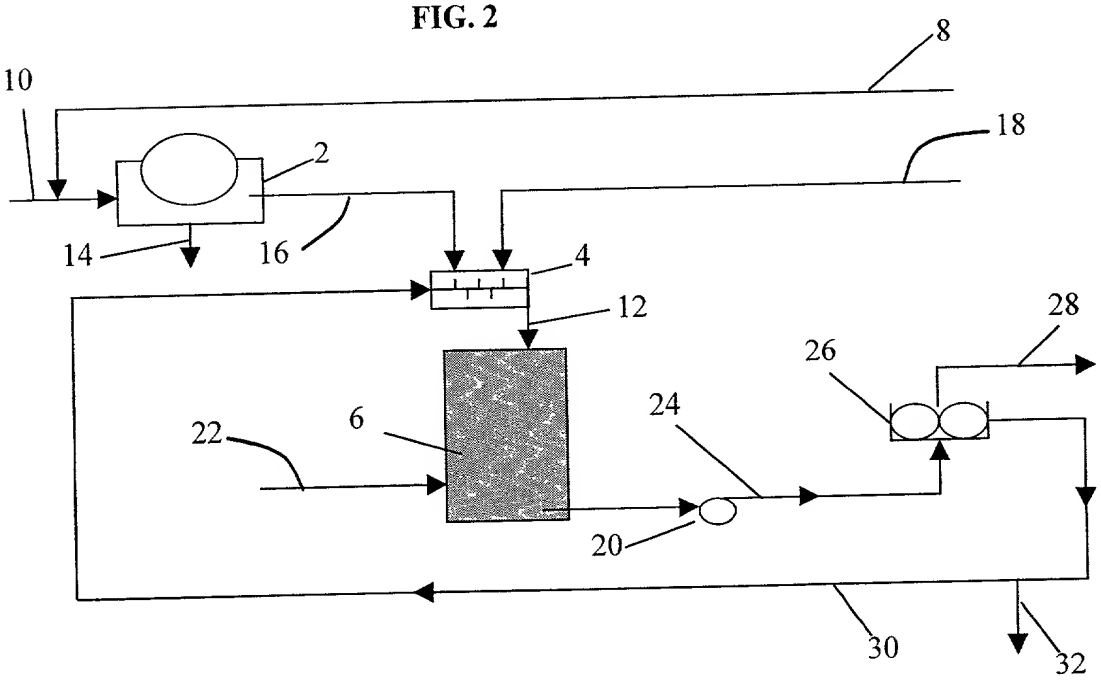


FIG. 3 **Northern TMP # 1**

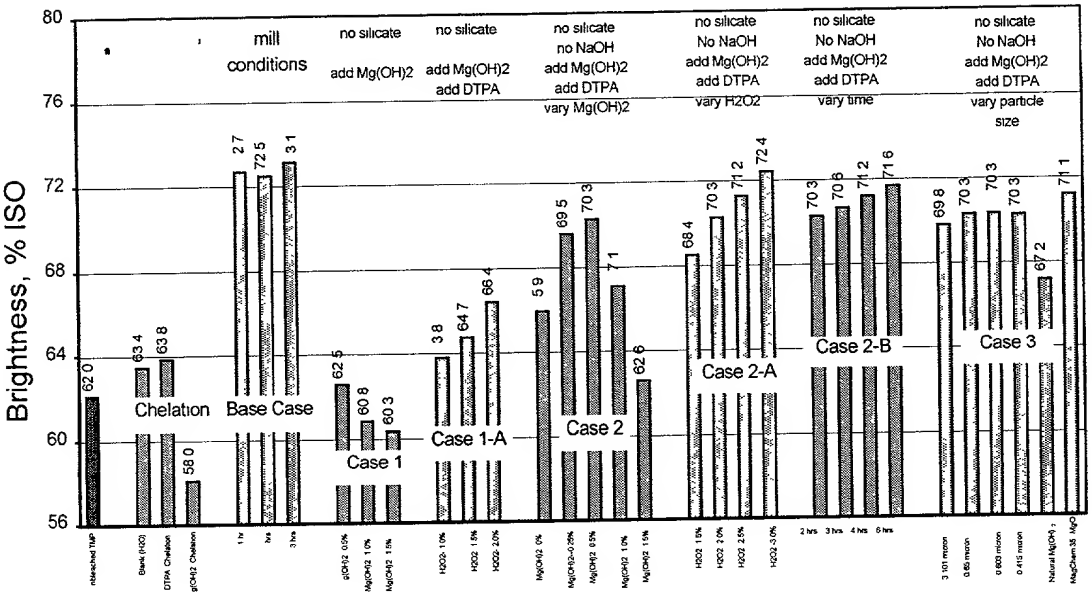


FIG. 4 **Northern TMP # 1**

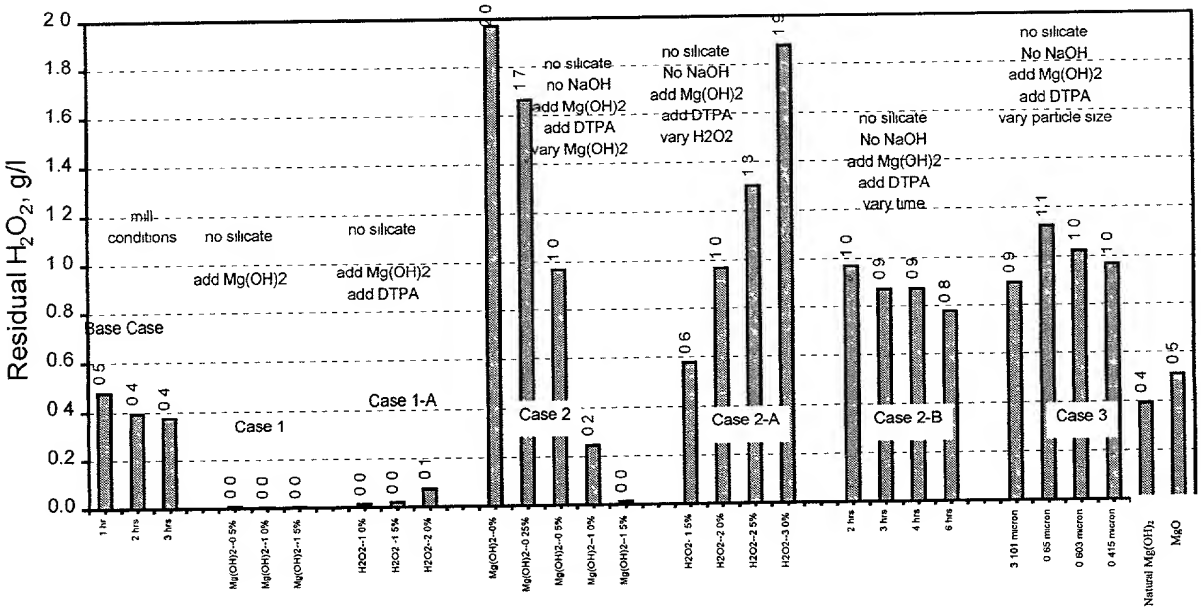


FIG. 5 **Northern TMP # 1**

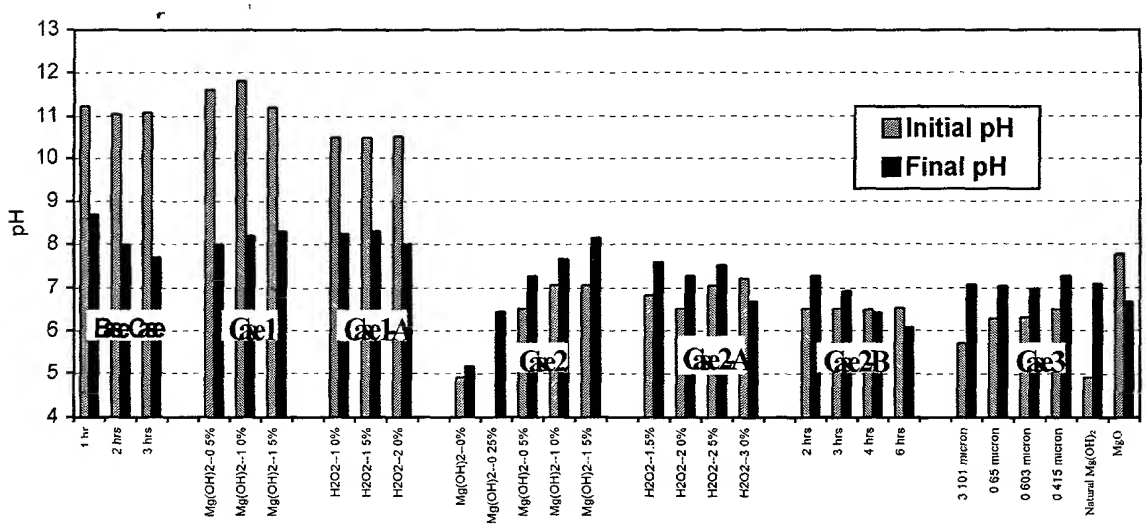
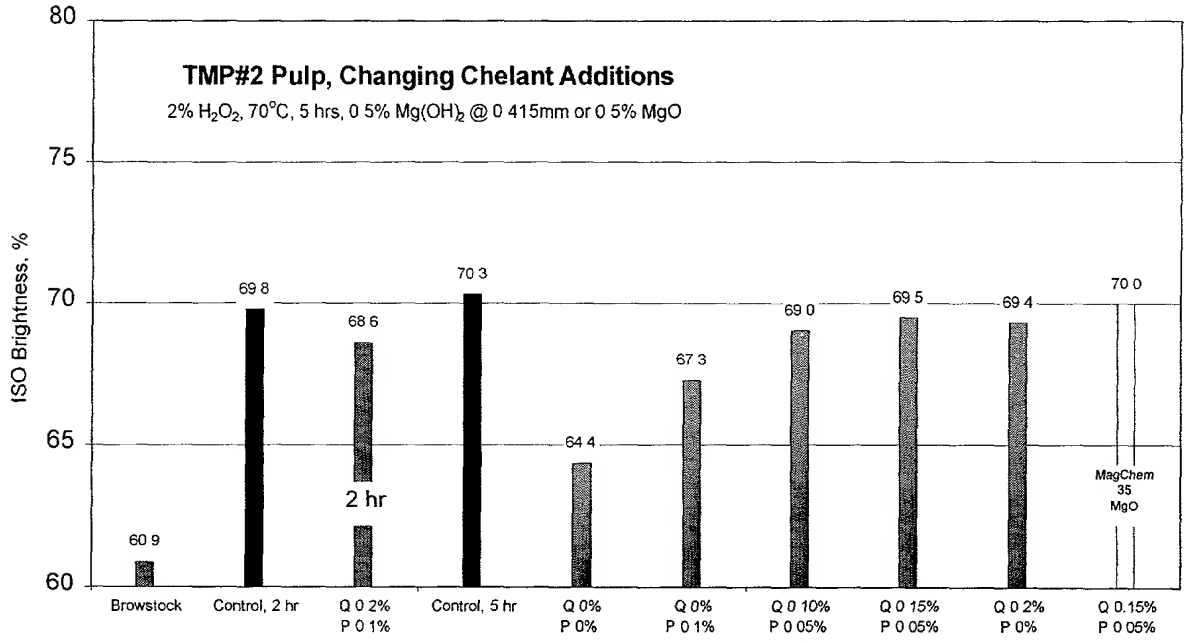
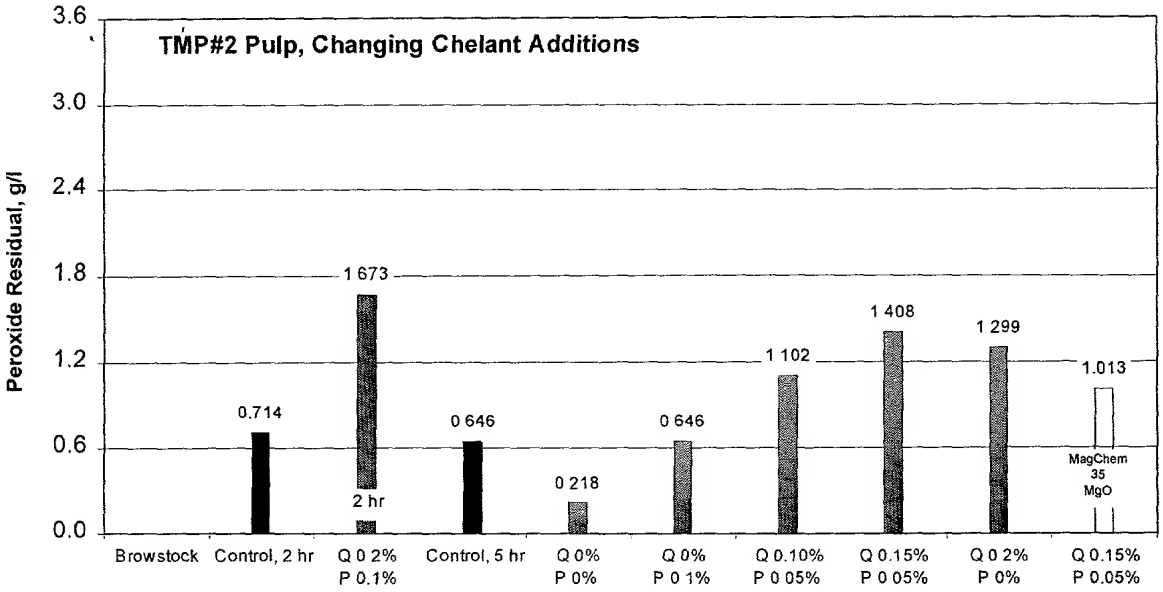


FIG. 6 **Northern TMP # 2**



Chelant in Q - Chelation stage, P- peroxide stage

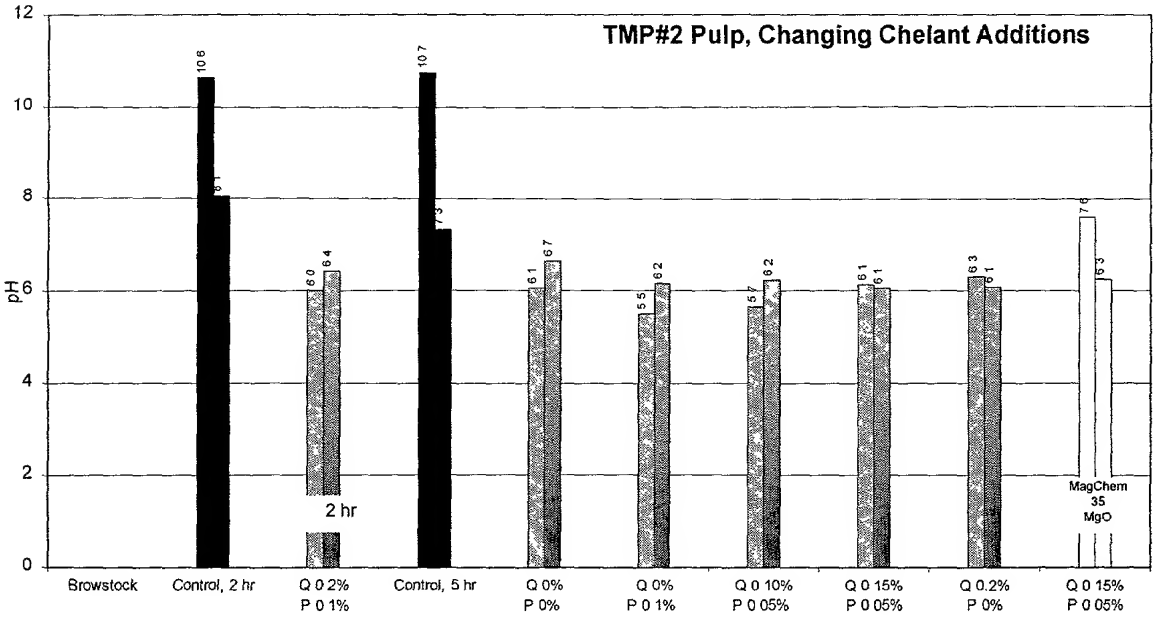
FIG. 7 **Northern TMP # 2**



Chelant in Q - Chelation stage, P- peroxide stage

FIG. 8

Northern TMP # 2



Chelant in Q - Chelation stage, P- peroxide stage

FIG. 9 **Northern TMP**

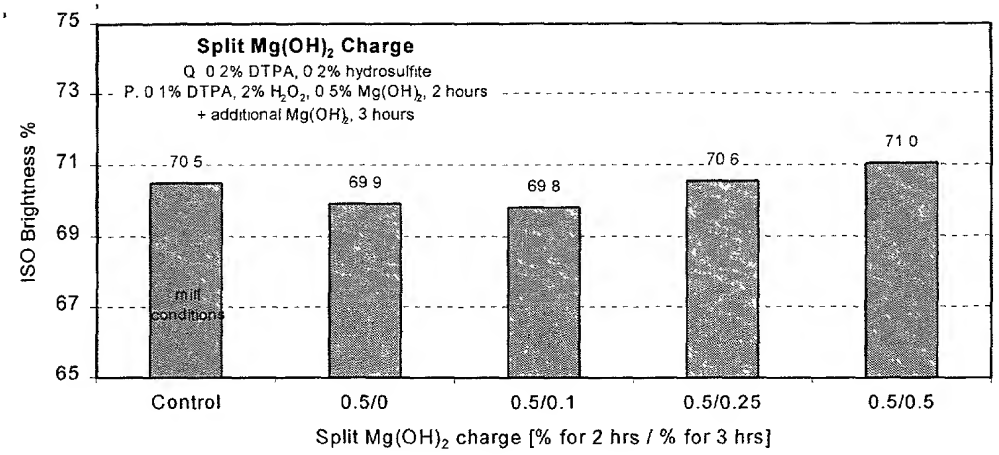


FIG. 10 **Northern TMP**

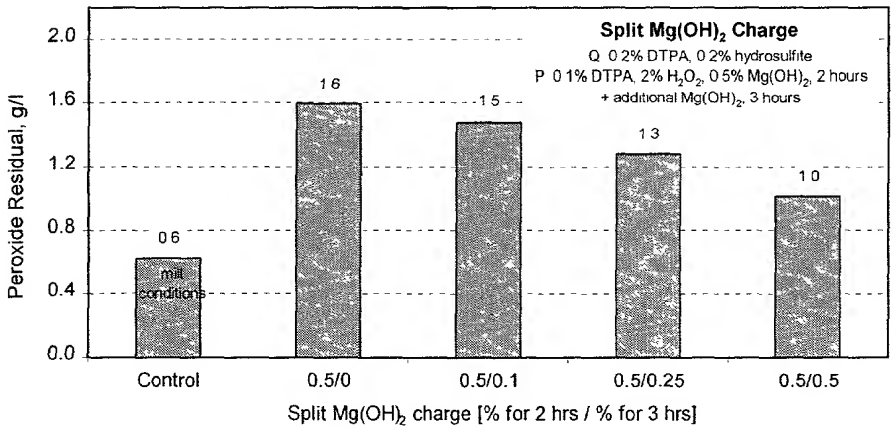


FIG. 11 **Northern TMP**

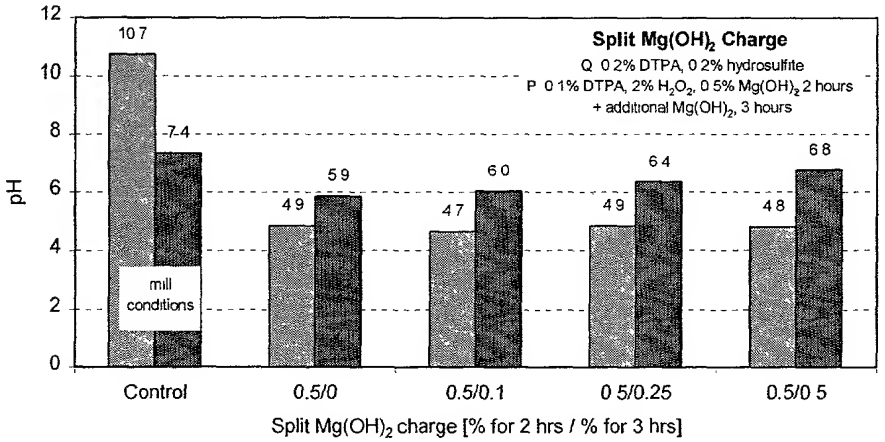


FIG. 12 **Northern TMP**

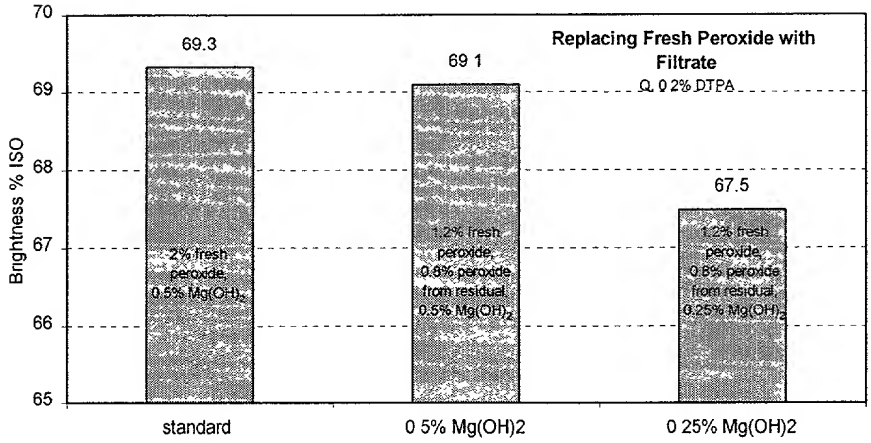


FIG. 13 **Northern TMP**

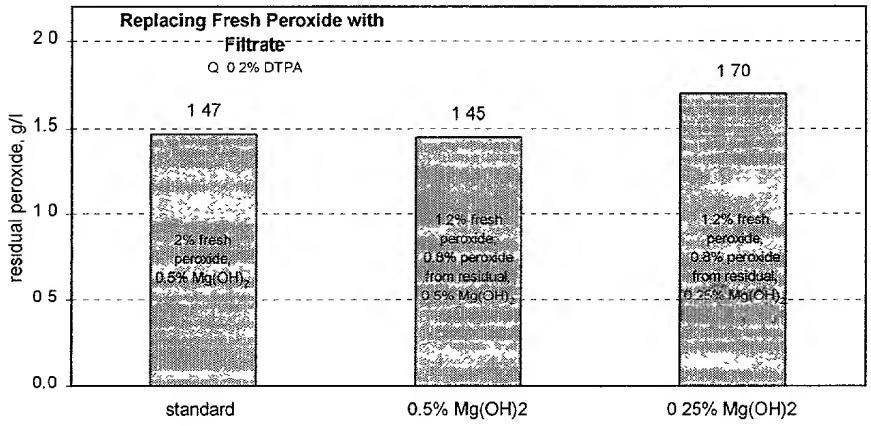
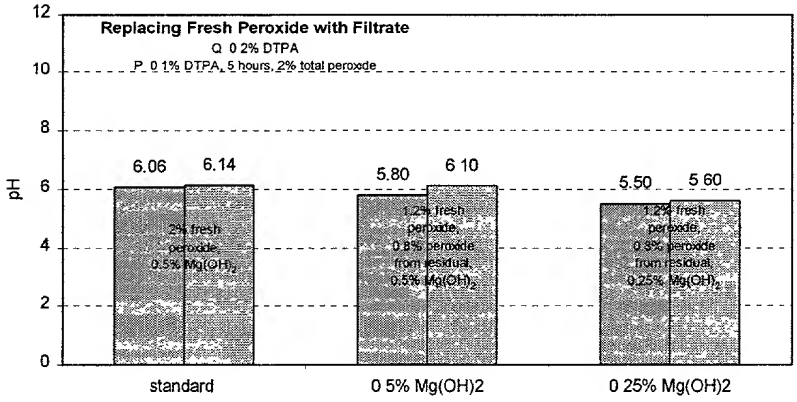


FIG. 14 **Northern TMP**



1094210 "1594259

FIG. 15 **Northern TMP**

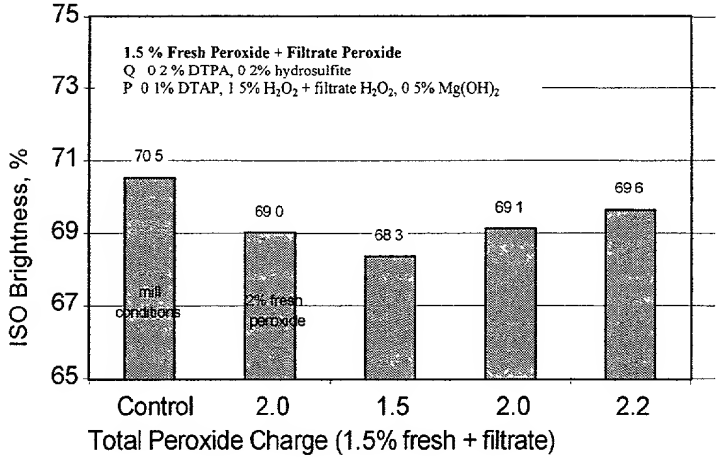


FIG. 16 **Northern TMP**

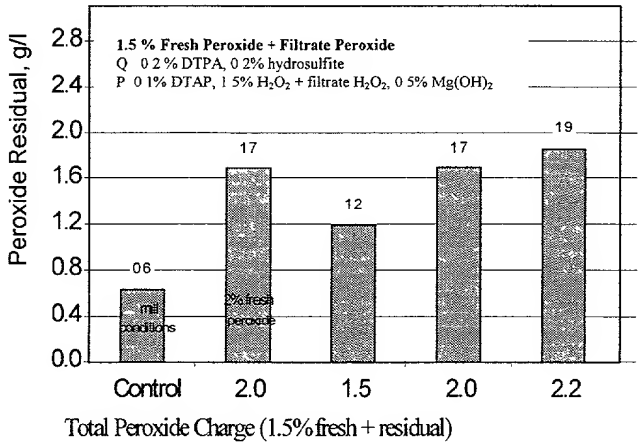


FIG. 17 **Northern TMP**

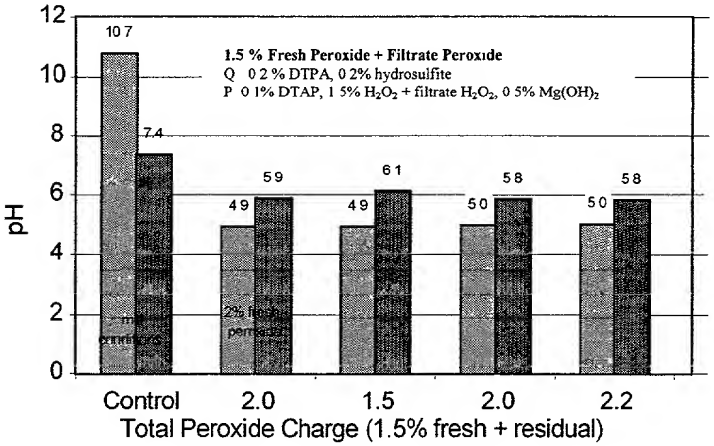


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FIG. 18 **Northern TMP**

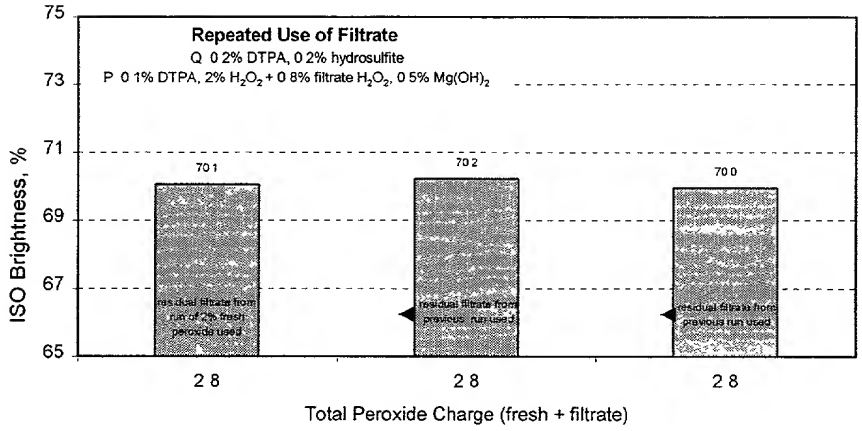

FIG. 19 **Northern TMP**

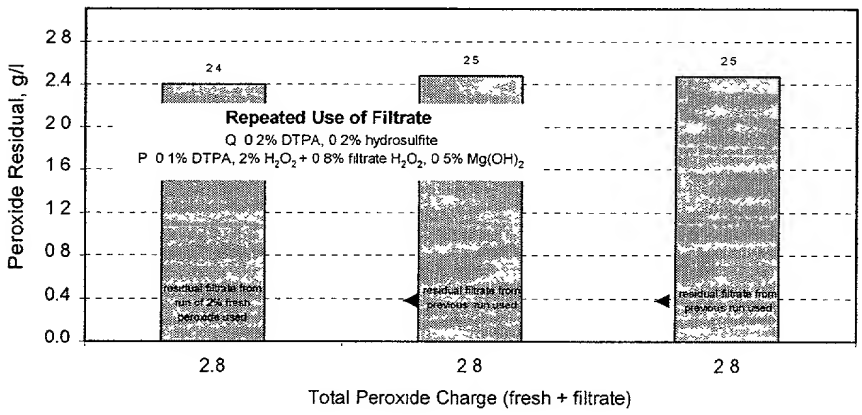

FIG. 20 **Northern TMP**

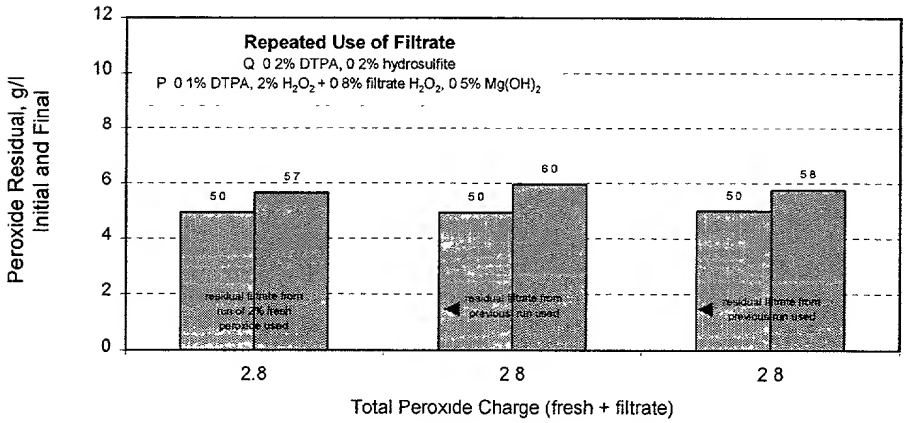

FIG. 21 **Northern TMP**

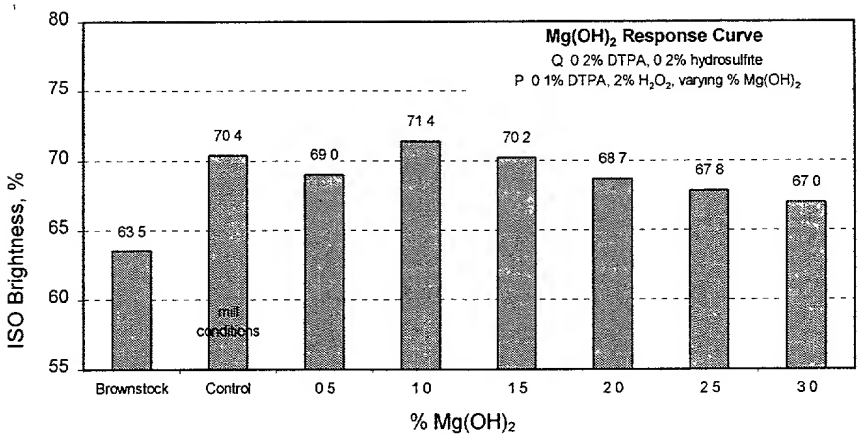

FIG. 22 **Northern TMP**

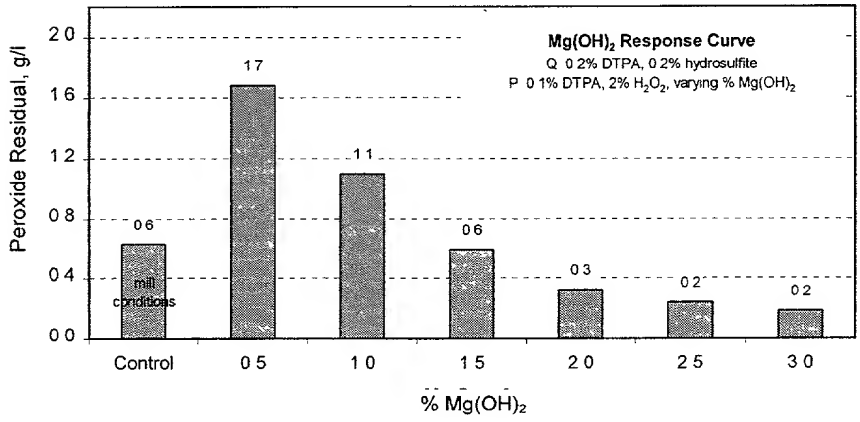

FIG. 23 **Northern TMP**

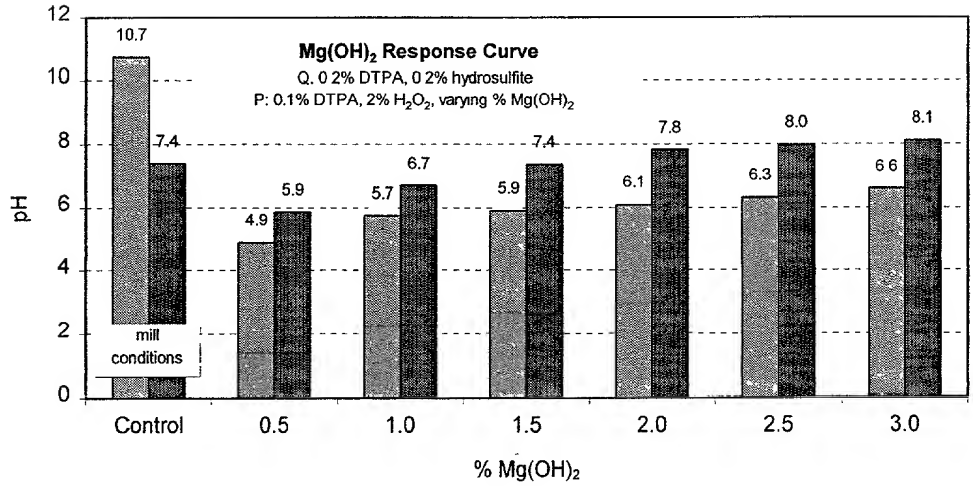

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FIG. 24 **COD Data**

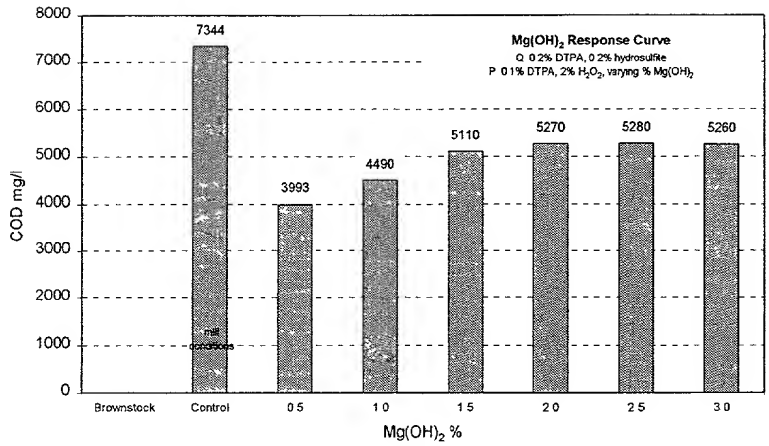

FIG. 25 **Northern TMP**

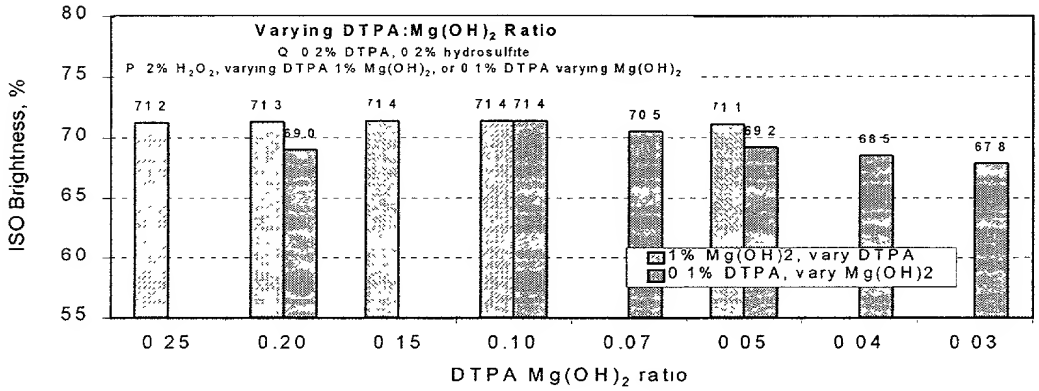

FIG. 26 **Northern TMP**

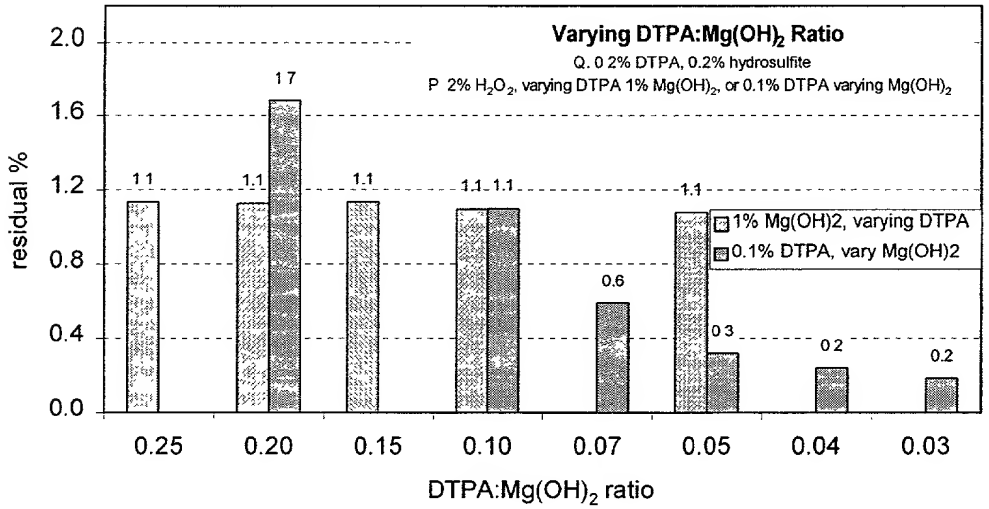

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FIG. 27 Northern TMP

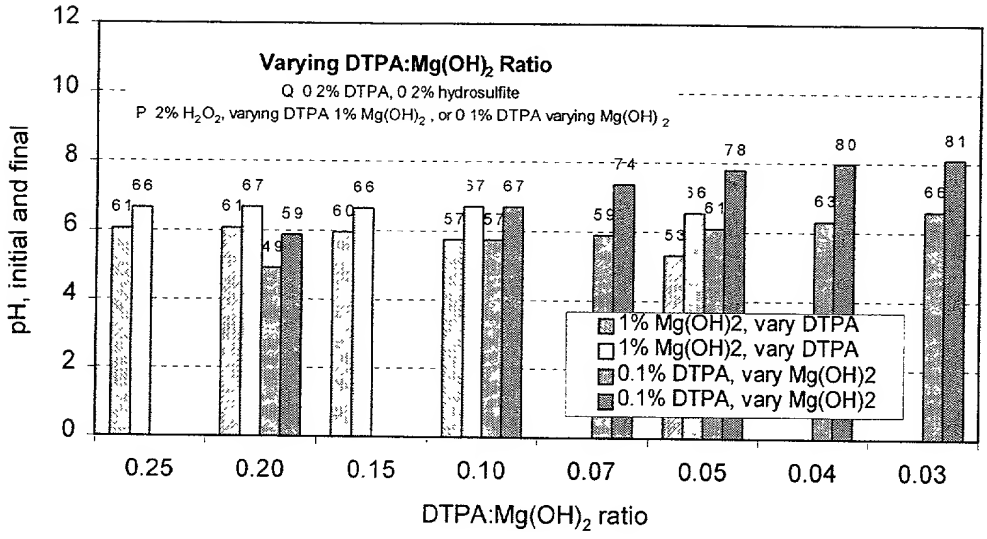

FIG. 28 Northern TMP

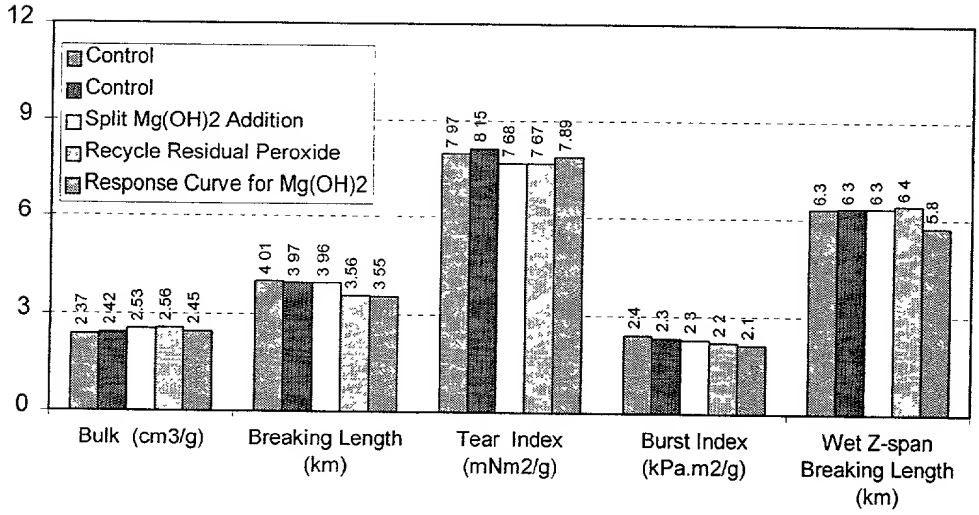

FIG. 29 **Northern Groundwood**

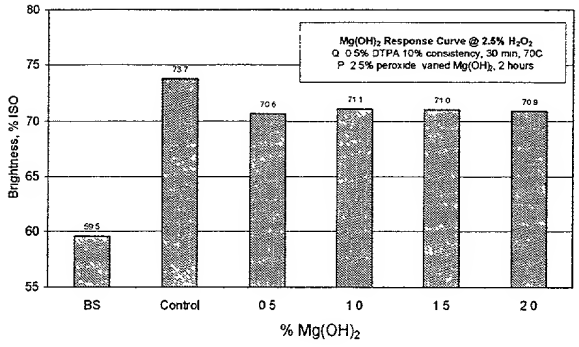

FIG. 30 **Northern Groundwood**

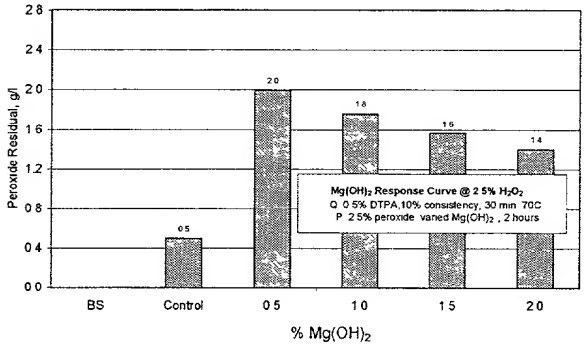

FIG. 31 **Northern Groundwood**

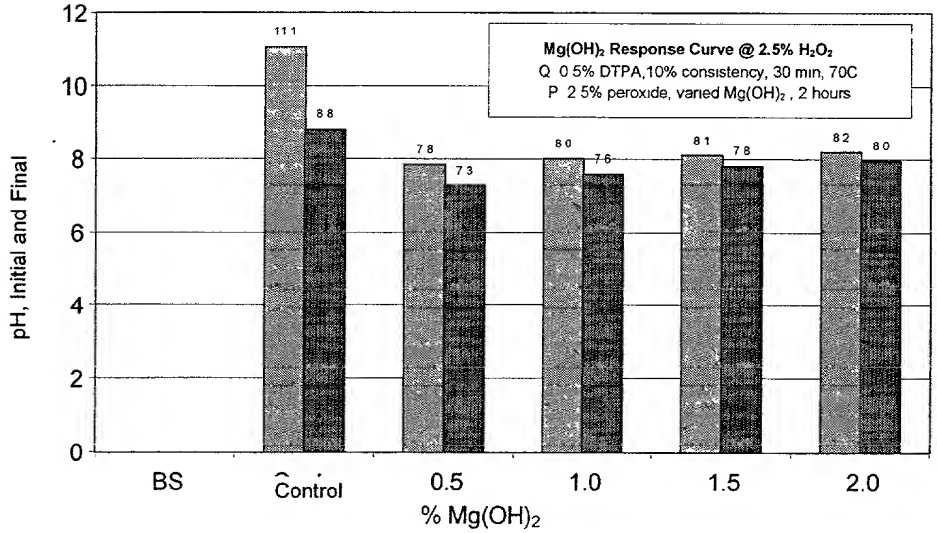

FIG. 32 **Northern Groundwood**

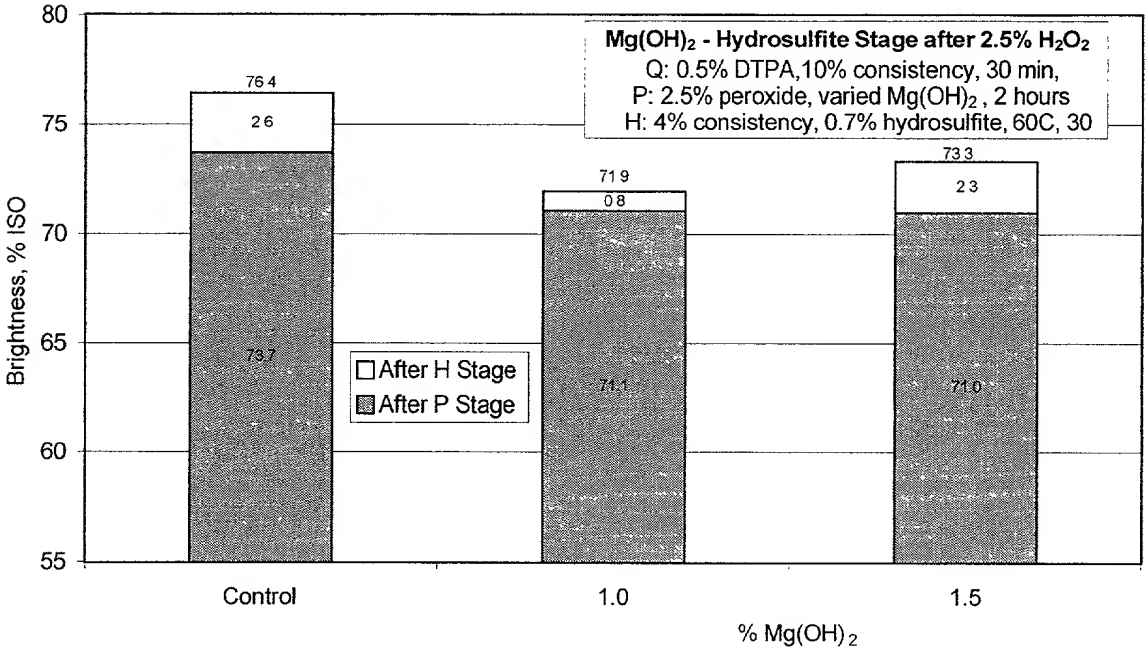

FIG. 33 **Northern Groundwood**

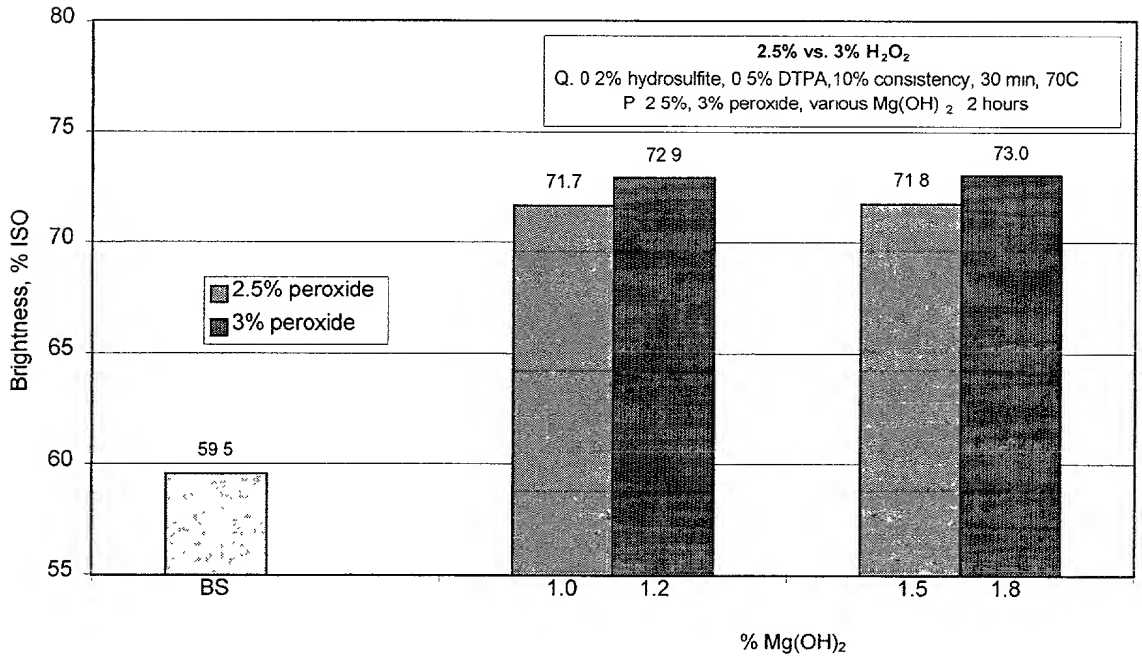

FIG. 34 **Northern Groundwood**

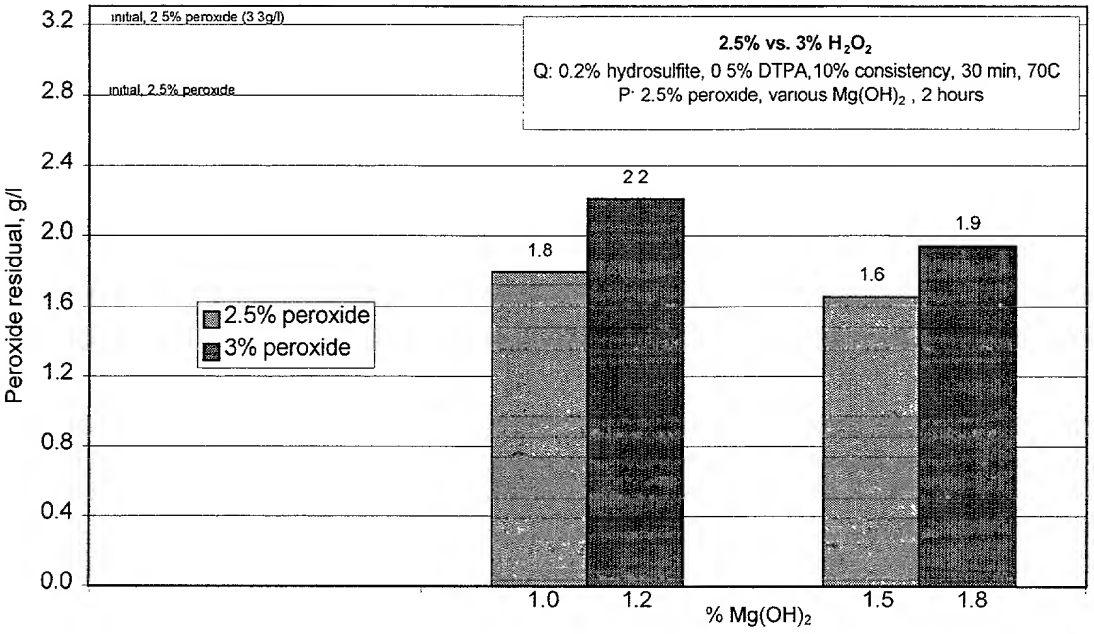

FIG. 35 **Northern Groundwood**

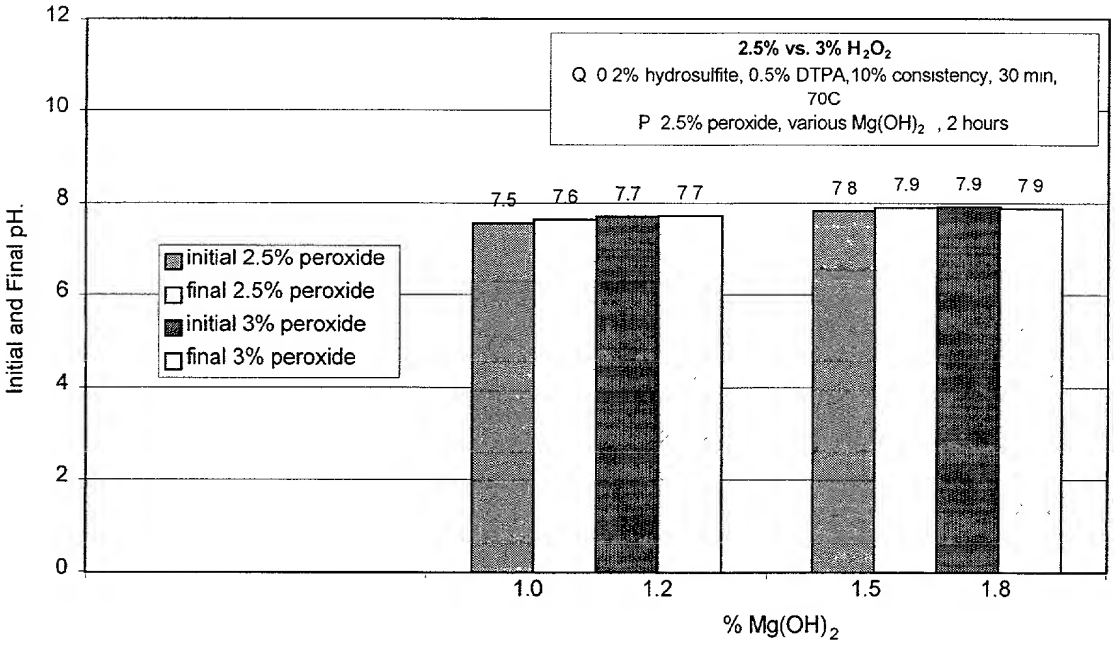

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FIG. 36 **Northern Groundwood**

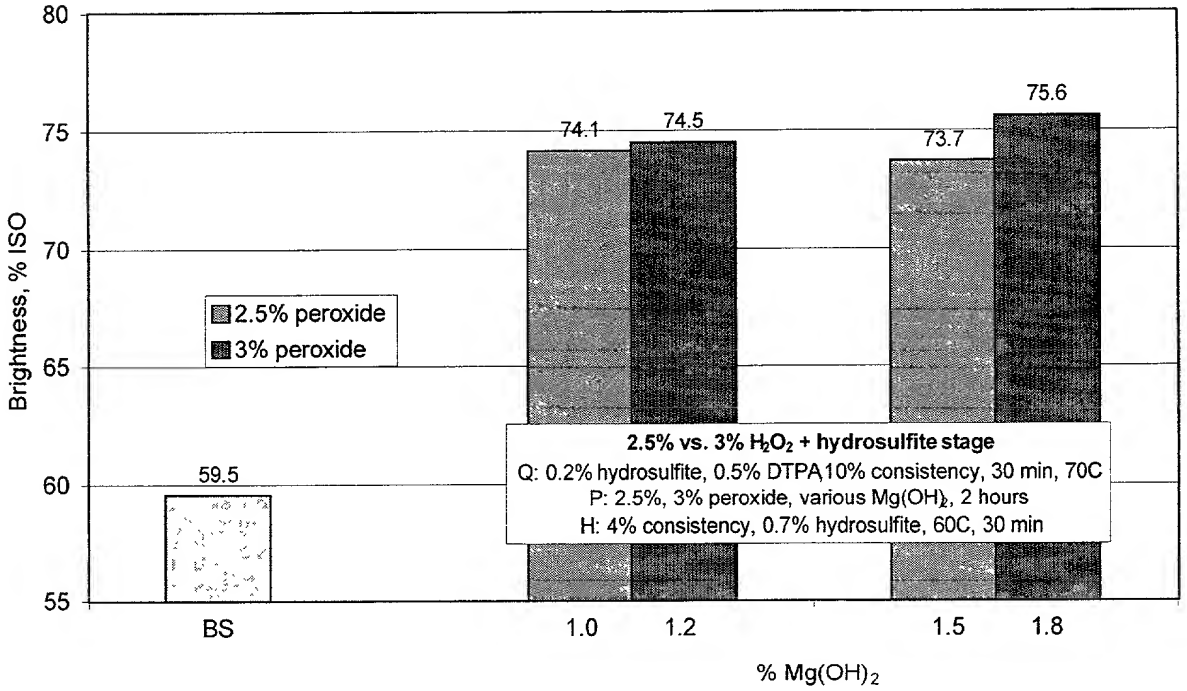

FIG. 37 **Northern Groundwood**

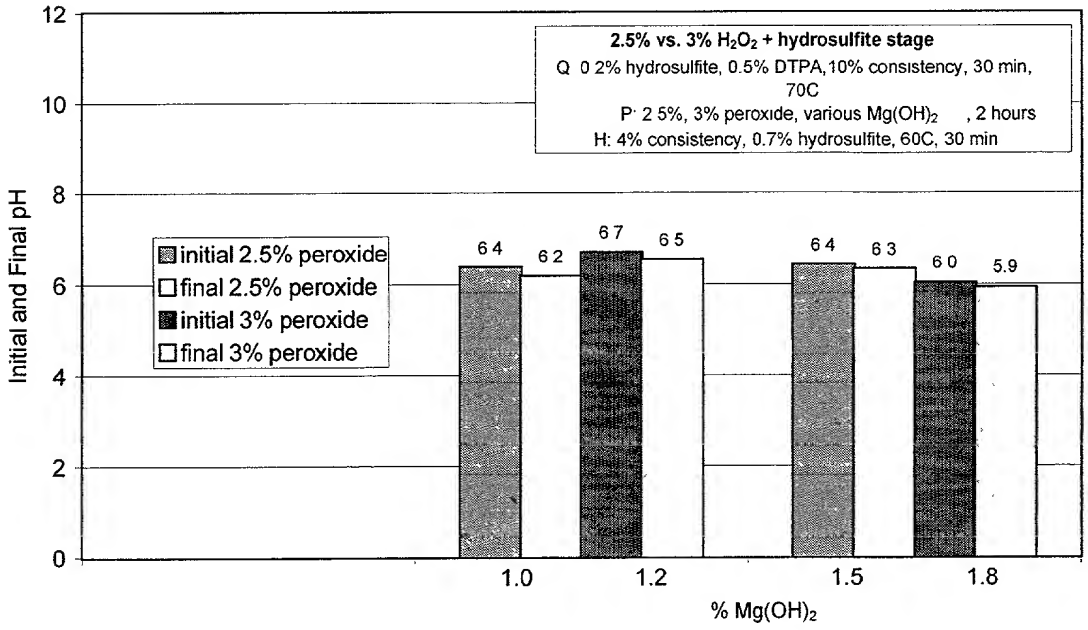

FIG. 38 **Northern Groundwood**

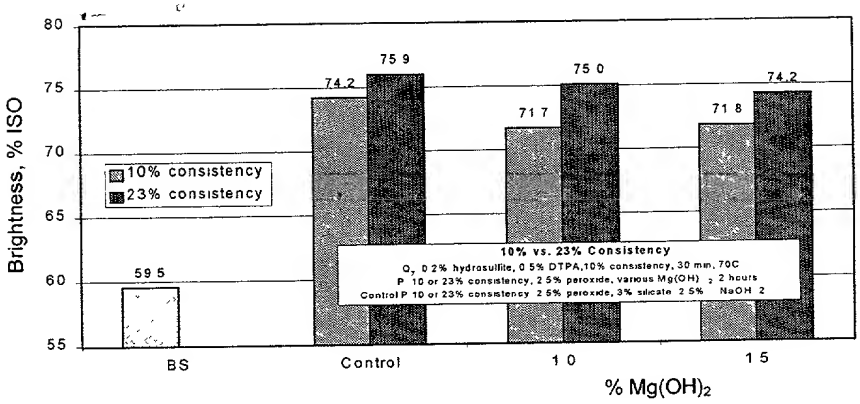

FIG. 39 **Northern Groundwood**

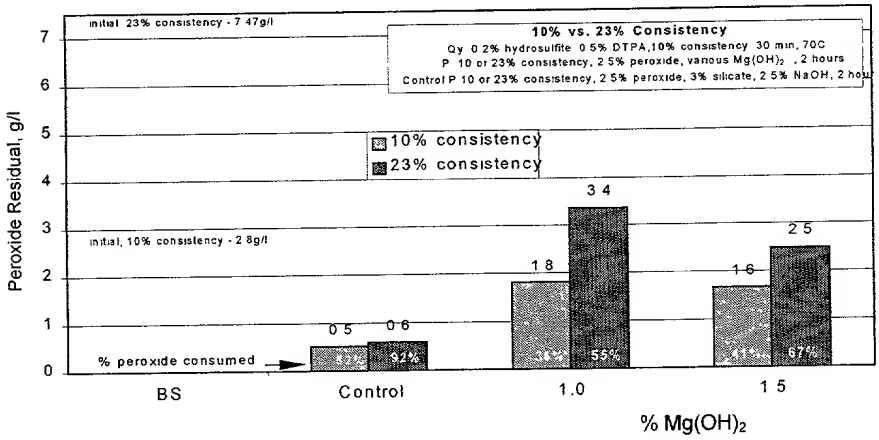
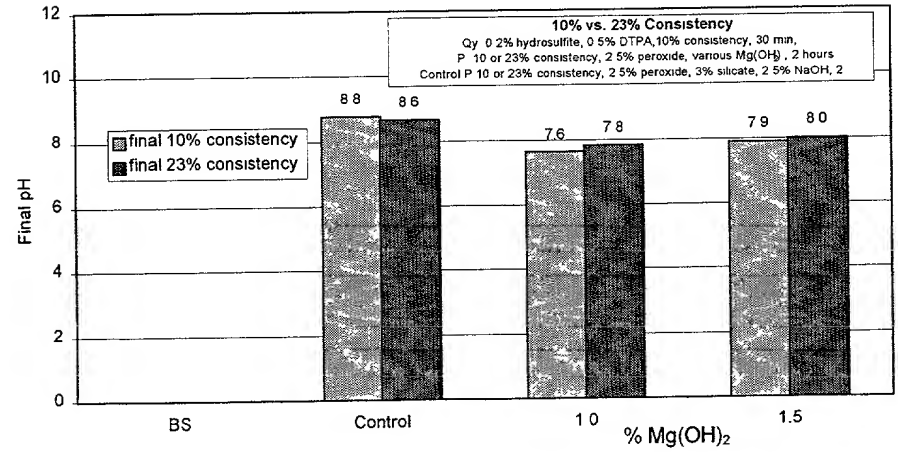
FIG. 40 **Northern Groundwood**